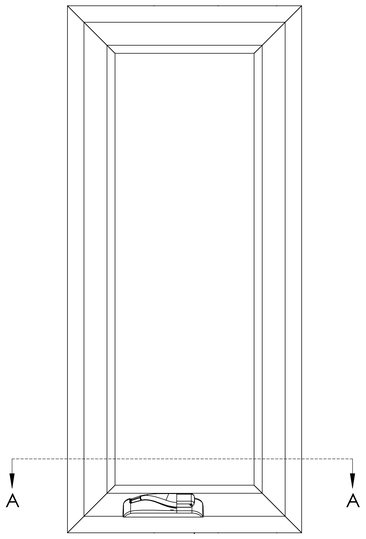
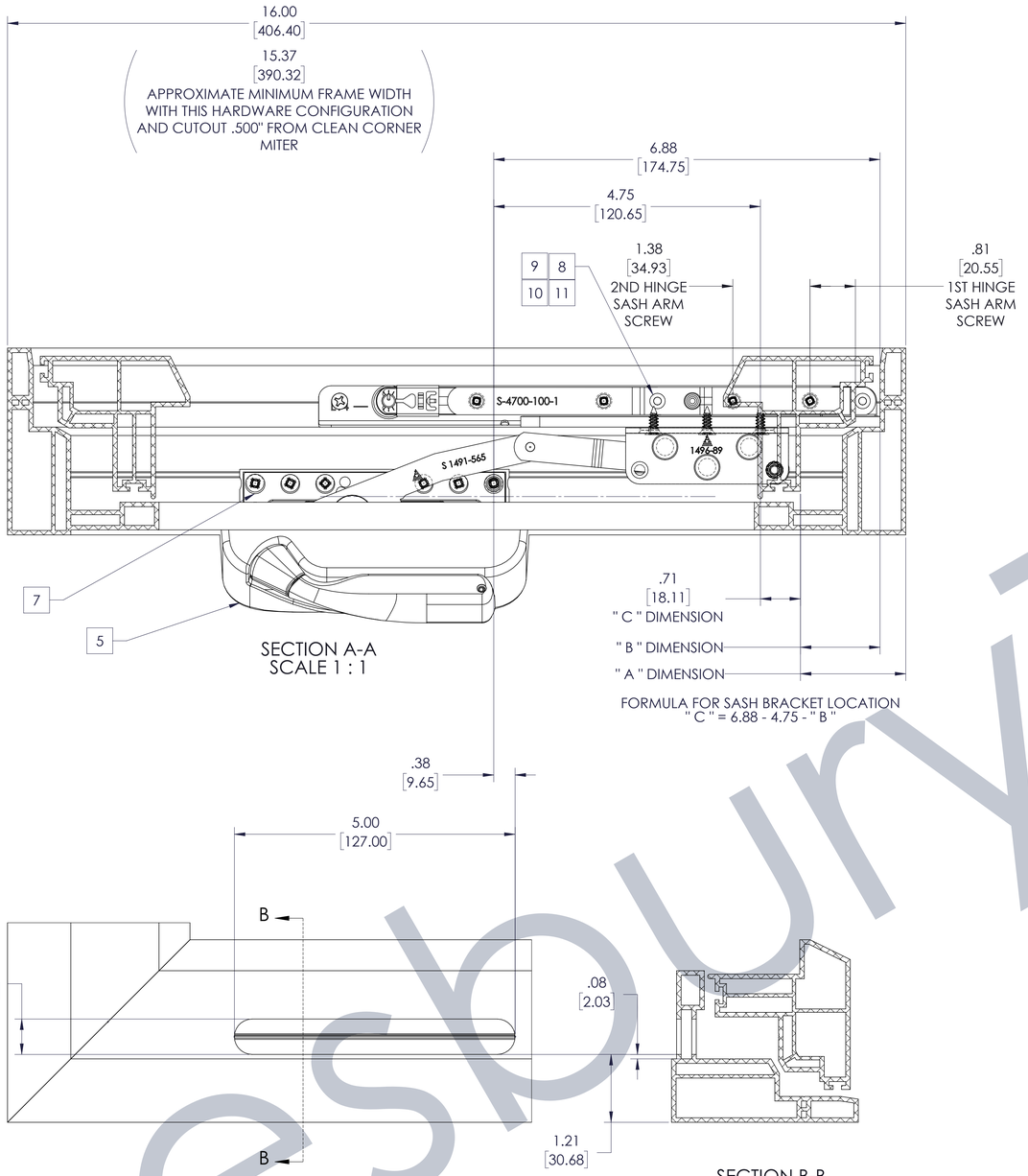
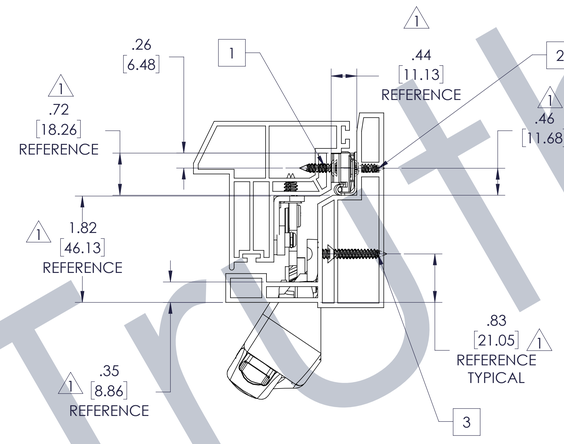
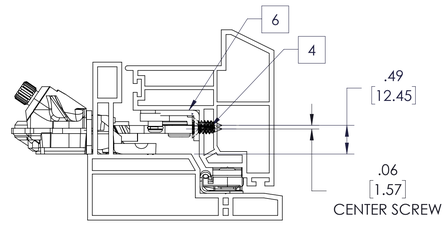




SECTION A-A
SCALE 1 : 1

SECTION B-B
SCALE 1 : 1



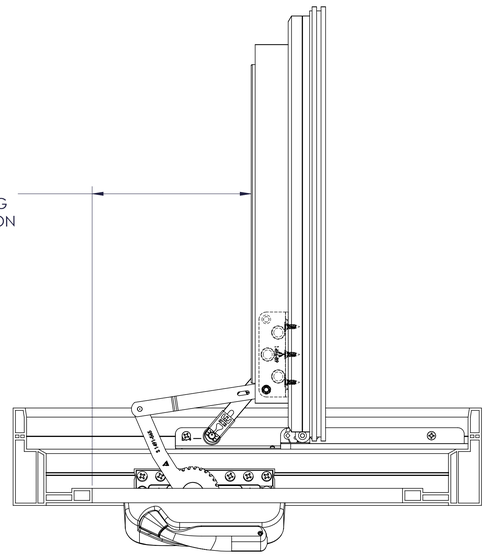


BRACKET LOCATION

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	N-A	SCREW 7X5/8 PH FH SMS SS410	8
2	19070	SCREW 7X1/2 PH FU SMS SS18-8	8
3	19250	SCREW 8X1 PH FH SMS 18-8	6
4	14102	SCREW 8X.50 PH FH SMS SS18-8	3
5	W1496-700	EXPRESSIONS HDL & CVR LH (W1496-700)	1
6	V-1496-189_289	SASH BRACKET	1
7	V-1491-500	DYAD OPERATOR ASSEMBLY - LH	1
8	WWHA200-10R0	ARM ASSEMBLY 10" WASH LH	1
9	WWHA200-10L0	ARM ASSEMBLY 10" WASH RH	1
10	WCHT001-10LA	10" TRACK LH ADJUSTABLE	1
11	WCHT001-10RA	10" TRACK RH ADJUSTABLE	1

NOTES:

1. HOLD THESE DIMENSIONS AS CLOSE TO THEIR MINIMUMS AS MANUFACTURING TOLERANCES ALLOW.
2. MOUNTING SCREWS FOR ALL HARDWARE SHOULD PASS THRU TWO WALLS OF PVC OR A SINGLE WALL WITH AN INTERIOR METAL INSERT.
3. SNUBBERS RECOMMENDED ON WINDOWS OVER 30" TALL. SEE SNUBBER APPLICATION.
4. ALL DIMENSIONS SHOWN ARE AFTER WELD.



Amesbury Truth

CUSTOMER PAGE

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INTERPRET PER: ASME Y14.5M-2009
UNITS: INCH
THIRD ANGLE PROJECTION

DRAWING TITLE: PVC OPTIMA SHORT DYAD
SCALE: 1:4
SHEET 1 OF 1
DRAWING # 21257J