

AMESBURY TRUTH

LOCATION: Brampton, Ontario

POSITION: Screw Machine Operator

Salary: Based on experience

APPLY TO: Human Resources
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POSITION PURPOSE:

Set up and operate one or more multi spindle or single spindle screw machines equipped with automatic indexing and feeding mechanisms to perform series of machining operations on metal bar stock, following specifications.

ESSENTIAL QUALIFICATIONS:

1. High school graduate or equivalent
2. Must have experience on one of the following machines; Davenport, New Britain, Brown & Sharpe, Acme Gridley, Conomatic.
3. Set-up screw machines by following specifications and tooling instructions
4. Reads blueprint or job order for product specifications, such as dimensions, tolerances, number of parts to be machined, and tooling instructions, such as cutting speeds, feed rates, depth of cuts, and cutting tools to be used.
5. Inspect parts coming off the screw machines and to determine if quality standards are met
6. Maintain accurate production records
7. Large periods of standing, moderate to heavy lifting of materials. Occasionally works in cramped or awkward positions during machine setup and repair.
8. Considerable mechanical aptitude, hand tool and equipment usage, basic computer skills, and the ability to work with a wide range of people while working under general supervision is required

KNOWLEDGE, SKILLS, ABILITIES:

1. Communication in English
2. Basic Math Skills
3. Blue Print reading
4. Safety Procedures
5. Must be able to lift 50lbs
6. Possess own tools and toolbox