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BC0080

06/15/2021

Job Title: Powder Coat Painter/Packer - BILCO - Zanesville

Shift: 1st

Department: Operations - Steel

Location: Zanesville

Reports To: Manufacturing Supervisor

FLSA Status: Hourly

Position Purpose

- To perform the following duties in the Steel Operations Powder Coat Department,: prep, hang, pull components onto powder coat line; pack components. and monitor wash PH.

Essential Duties & Responsibilities

- Apply powder coat paint to basement doors parts using spray gun ensuring proper coverage and thickness level of paint.
- Remove basement doors parts from the paint booth hangers and move them to the packing area, keeping up with the speed of the conveyer. Move basement door parts from the drying cart to the packing area to be banded and packed.
- Monitor and test wash line, adding proper chemicals to maintain proper PH as required.
- Actively participate in "5S" procedures as well as all Continuous Improvement efforts
- Perform any and all other duties as assigned by Supervisor or Manager.

Knowledge / Skills / Abilities

- Knowledge of powder coating specs, measuring mil thickness and the proper care of the powder coat material and equipment
- Knowledge of math, with the ability to add and subtract whole numbers.
- Ability to operate powder coat equipment, banding machine, crane and banding machine..
- Ability to work as a team with another operators.
- Ability to follow instructions.
- Use of fixed gauges, direct reading instruments and similar devices; where interpretation is not required.
- Ability to use measuring tape, square, hammer, chisel, wire cutters, ruler, staple gun and other power and hand tools.

Qualifications / Prior Experience

- Any combination equivalent to High School diploma or equivalent.
- Experience in production painting is preferred.

Work Environment / Other Requirements

- Follow all safety rules and regulations. Wear all proper PPE as assigned or warranted in the work area.
- Ability to safely move around the plant floor.
- Ability to properly maintain all assigned equipment.
- Ability to meet productivity standards for the position.
- Meet quality control standards.
- Keep work area clean and neat.

- Meet attendance and punctuality requirements.