



an AmesburyTruth™ company

BC0080

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Job Title: Packer/Welder/Machine Operator - BILCO - Zanesville

Shift:

Department: Operations - Steel

Location: Zanesville

Reports To: Manufacturing Supervisor

FLSA Status: Hourly

Position Purpose

- To perform the following duties in the Steel Operations Department: form steel parts for basement door header, door leaves, and side pieces; weld components; hang components onto paint line; pack components.

Essential Duties & Responsibilities

- Machine Op Perform duties to measure, cut and shear materials for welding and assembly by others. Move material weighing approximately 50# 20 feet onto the machine which is 3 feet high. Using proper methods, form, punch, cope or saw material as necessary.
- Weld Move door or leaf onto table. Use pressure table to properly position clips, or hold part in position by hand. Weld part to secure it, making sure that it is straight and correctly placed, using standard welding practice. Move completed component to designated space. Move door parts weighing approximately 60# five feet to the table, then four feet to material storage area.
- Hang and Pack Move basement door parts from storage area, then lift them onto the hangers of the conveyer going into the paint booth, keeping up with the speed of the conveyer. Remove basement doors parts from the paint booth hangers and move them to the packing area, keeping up with the speed of the conveyer. Properly align parts in the wrapper, pick up and insert spacers, attach band to the package, and move finished package onto a pallet. Move basement door parts weighing up to 60# approximately four feet, and lift them 3 feet high to attach them to the paint booth conveyer. Lift these same parts off of the conveyer and move them 10 feet to the packing area, then move completed package weighing 200#, three feet to a pallet.
- Actively participate in "5S" procedures as well as all Continuous Improvement efforts
- Perform any and all other duties as assigned by Supervisor or Manager.

Knowledge / Skills / Abilities

- Knowledge of math, with the ability to add and subtract whole numbers.
- Ability to work as a team with another operators.
- Ability to follow instructions.
- Use of fixed gauges, direct reading instruments and similar devices; where interpretation is not required.
- Ability to operate MIG welding gun, banding machine, crane and saw.
- Ability to use measuring tape, square, hammer, chisel, wire cutters, ruler, staple gun and other power and hand tools.

Qualifications / Prior Experience

Work Environment / Other Requirements

- Follow all safety rules and regulations. Wear all proper PPE as assigned or warranted in the work area.

- Ability to safely move around the plant floor.
- Ability to properly maintain all assigned equipment.
- Ability to meet productivity standards for the position.
- Meet quality control standards.
- Keep work area clean and neat.
- Meet attendance and punctuality requirements.